



(W) DIRECT PRINT ONTO REAR HSG. CUSTOMER LOGO, PART NO., VOL. & DATE CODE CHARACTERS TO BE BLACK OF MINIMUM HEIGHT 3 MM AND NON-REMOVABLE. DATE CODE (EXAMPLE ONLY SHOWN) TO BE SPECIFIED FOR PRODUCTION DATE REQUIRED.

NOTES:-

1. LENGTH OF SHAFT, DIM. "A" 85.80 mm..
2. FRONT EXTENSION, DIM. "B" 25.20 mm., MEASURED WITH A FORCE OF 510 gms. (5N) PUSHING SHAFT AGAINST PLASTIC END CAP.
3. DIRECTION OF ROTATION : ANTI-CLOCKWISE WHEN VIEWING MOTOR OUTPUT END WITH POSITIVE VOLTAGE APPLIED TO POSITIVE TERMINAL.
4. END PLAY : 0.50 mm. MAX..
5. THE ASSEMBLED PLUG IS TO WITHSTAND A PULL OFF FORCE OF 250 gms.
6. THE DIMS. MARKED \* THUS SPECIAL CUSTOMER REQUIREMENTS.

W		DIRECT PRINT FORMAT CHANGED ; DIM. φ 13.0 <sup>+0</sup> <sub>-0.1</sub> WAS φ 13.0 ± 0.1.		BY	DATE
ALT. REF.		DESCRIPTION		BY	DATE
MATERIAL		FINISH		TOLERANCES	
				1 DEC. PLACE ± 0.15	
				2 DEC. PLACES ±	
				3 DEC. PLACES ±	
				ANGULAR ± 2°	
TITLE				SCALE	DATE
KC 615 L				1.5 : 1	29/3/92
MOTOR OUTLINE				DWN. BY	TSE
				CHK. BY	
				APP. BY	
				DWG. NO.	
JOHNSON ELECTRIC IND. MFTY. LTD.				6532-999W-00	
JOHNSON BUILDING, CHAI WAN, HONGKONG.					