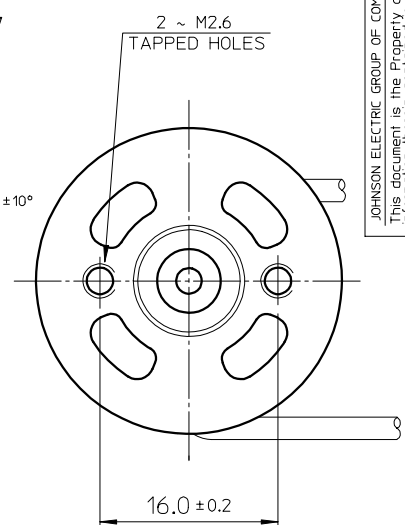
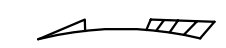


ROTATION



SOLDERING (SEE NOTE 6)
LEAD OF CAPACITOR AND LEADWIRE END SHOULD BE PUT THROUGH THE TERMINAL HOLE AS SHOWN BEFORE SOLDERING

DIRECT PRINT CUSTOMER CODE & DATE CODE ONTO REAR HOUSING CHARACTERS TO BE BLACK & NON-REMOVABLE OF MINIMUM HEIGHT 2.0 mm. DATE CODE FORMAT:-
FIRST DIGIT - STAND FOR LOCATION CODE e.g. 1 FOR P01 & P12, 3 FOR 301, 8 FOR 801
SECOND DIGIT - STAND FOR PRODUCTION YEAR e.g. 9 FOR 1999
THIRD & FOURTH DIGITS - STAND FOR PRODUCTION WEEK. e.g. 02 FOR 2nd WEEK
FIFTH DIGIT - STAND FOR WEEK DAY e.g. 0 FOR SUNDAY, 1 FOR MONDAY, 2 FOR TUESDAY, 3 FOR WEDNESDAY, 4 FOR THURSDAY, 5 FOR FRIDAY, 6 FOR SATURDAY.
LAST DIGIT - STAND FOR LOT NUMBER

NOTES:

1. LENGTH OF SHAFT. DIM. "A" 60.0 mm.
2. FRONT EXTENSION. DIM. "B" 16.75 mm. MEASURED WITH SHAFT PUSHED AGAINST PLASTIC END CAP.
3. DIRECTION OF ROTATION: ANTI-CLOCKWISE WHEN VIEWING MOTOR OUTPUT END WITH POSITIVE VOLTAGE APPLIED TO POSITIVE TERMINAL.
4. END PLAY: 0.15-0.50 mm.
5. PART (36180-10900) MUST BE PLACED CLOSELY TO BUSHING HSG. WHEN SHAFT IN EXTREME RIGHT POSITION. IT WOULD NOT SCRAPE ON BUSHING HSG. SURFACE.
6. REMAINING LENGTH OF CAPACITOR LEAD NOT BE EXCEED 2 MM.
7. THE CAPACITOR MUST BE POSITIONED AS CLOSE AS TO THE CENTER LINE OF 2 CRIMPING SLOT.

A		FIRST ISSUE			
ALT. REF.	DESCRIPTION			BY	DATE
MATERIAL	FINISH	TOLERANCES		A3	
		1 DEC. PLACE ± 0.15 2 DEC. PLACES ± 3 DEC. PLACES ± ANGULAR ± 2°			
TITLE			SCALE	2 : 1	DATE
(HC 355 MG)			DWN. BY	W.F.L.	01/09/98
MOTOR OUTLINE			CHK. BY		
			APP. BY		
JOHNSON ELECTRIC IND. MFTY. LTD.			DWG. NO.		
a Johnson Electric Group company					
JOHNSON BUILDING, TAI PO, HONGKONG.			36140-99900		

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